

# **WEST COAST NETTING, INC.**

5075 FLIGHTLINE DRIVE  
KINGMAN, AZ 86401  
(928) 692-1144 / FAX (928) 692-1501

**8' x 8' (LSC-8) AND 7' x 7' (LSC-7)**

## **WHEELED L SCREEN ASSEMBLY INSTRUCTIONS**

REQUIRED TOOL: ALLEN WRENCH; RECOMMENDED: RUBBER Mallet

STEP 1: VERIFY ALL PARTS ARE AVAILABLE ACCORDING TO PARTS LIST

STEP 2: TAKE WHEEL ASSEMBLY AND INSERT THE ALL-THREAD AXEL ROD INTO WHEEL ASSEMBLY

STEP 3: PUT WHEELS ON EACH END OF WHEEL ASSEMBLY AND ATTACH TO AXEL ROD WITH SUPPLIED WHEEL NUTS

STEP 4: INSERT PIPE LABELED "B" ON DRAWING INTO EACH OPENING OF THE WHEEL ASSEMBLY AND SECURE WITH PROVIDED SET SCREWS  
**NOTE: DO NOT OVERTIGHTEN SET SCREWS, ONLY TIGHTEN BY HAND UNTIL UNIT IS FULLY ASSEMBLED**

STEP 5: INSERT "T" FITTINGS ONTO THE "B" PIPE AND MOVE THEM TO THE MIDDLE OF THE "B" PIPE (DO NOT TIGHTEN SET SCREWS ON "T" FITTINGS)

STEP 6: INSERT "C" PIPE INTO 4-WAY FITTING WHERE THE "C" PIPE CAN GO ALL OF THE WAY THROUGH THE 4-WAY FITTING

STEP 7: INSERT "D" PIPE TO OTHER SIDE OF 4-WAY FITTING AND "A" PIPE ON OTHER SIDE OF "D" PIPE ON 4-WAY FITTING  
**NOTE: ONLY HAND TIGHTEN SET SCREWS ON 4-WAY FITTING AT THIS POINT**

STEP 8: INSERT OTHER ENDS OF "D" AND "C" PIPE INTO "T" FITTINGS LOCATED ON THE "B" PIPES, HAND TIGHTEN SET SCRES ON "T: FITTINGS

STEP 9: USE (2) 90 DEGREE ELBOWS AND (1) "A" PIPE AND ASSEMBLE EACH OF THE SHORTER SIDES OF L SCREEN (MAKE A "U" FROM THE ELBOWS AND PIPE) DO NOT OVERTIGHTEN SET SCRES, THEY MAY NEED ADJUSTING

STEP 10: CONNECT "U" ASSEMBLY MADE FORM 90 DEGREE ELBOWS AND "A" PIPES TO THE SCREEN.

STEP 11: USE RUBBER Mallet TO MAKE ALL FINAL ADJUSTMENTS TO PIPE LENGTHS IN THE FITTINGS AND TIGHTEN ALL SET SCREWS

**NOTE: OVERTIGHTENING SET SCREWS WILL CAUSE METAL TUBING UNDERNEATH FITTING TO BEND MAKING IT DIFFICULT TO UNASSEMBLE THE UNIT. BE SURE TO NOT OVERTIGHTEN ANY SET SCREWS!**

STEP 12: (SEE NOTE AFTER STEP 12 BEFORE PROCEEDING WITH STEP 12) ATTATCH NETTING TO FRAME. A DOUBLE LAYER PILLOWCASE STYLE SLIPS OVER FRAME AND NEEDS TO BE LASHED TOGETHER AT BOTTOM WITH THE SUPPLIED LACING TWINE. A SINGLE LAYER NET WILL NEED TO BE LASHED WITH THE SUPPLIED LACING TWINE TO FRAME ALL OF THE WAY AROUND THE FRAME

**NOTE: IF USING A DOUBLE LAYER NET (PILLOWCASE STYLE) WITH A PAD KIT, INNER PADS AND VINYL COVERS FOR INNER PADS MUST TO BE PUT ON FIRST**

STEP 13: IF NOT USING THE PAD KIT, SKIP THIS STEP AND STEP 14. ATTACH FOAM PADDING AROUND THE FRAME AND CUT TO SIZE. ALL BARS SHOULD BE COVERED WITH THE ROUND FOAM PADDING

STEP 14: COVER THE PADDING WITH THE VINYL PAD COVER AND ATTACH USING THE GROMMETS AND SUPPLIED ZIP TIES

STEP 15: YOU SHOULD NOW BE READY TO USE YOUR NEW WEST COAST NETTING L SCREEN!